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# Molecular Crystals and Liquid Crystals Science and Technology. Section A. Molecular Crystals and Liquid Crystals

Publication details, including instructions for authors and subscription information: <a href="http://www.tandfonline.com/loi/gmcl19">http://www.tandfonline.com/loi/gmcl19</a>

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Version of record first published: 27 Oct 2006

To cite this article: U. Maschke, F. Roussel, F. Benmouna, A. Daoudi, J.-M. Buisine, X. Coqueret & M. Benmouna (2001): Phase Properties of Monomer/Liquid Crystal and Polymer/Liquid Crystal Mixtures, Molecular Crystals and Liquid Crystals Science and Technology. Section A. Molecular Crystals and Liquid Crystals, 365:1, 287-295

To link to this article: <a href="http://dx.doi.org/10.1080/10587250108025306">http://dx.doi.org/10.1080/10587250108025306</a>

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# Phase Properties of Monomer/Liquid Crystal and Polymer/Liquid Crystal Mixtures

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The phase diagrams of monomer and polymer/liquid crystal (LC) mixtures are investigated. Two LCs are used: one is the eutectic mixture of four cyanobiphenylene derivatives known as E7 and the other is 4-cyano-4\(^1\)-n-pentyl-biphenyl of SCB. The sensitivity of the phase behavior to the nature of monomer, the nature of LC and the UV polymerization is characterized. A single example of UV polymerized/LC system is considered for comparison. Experimental phase diagrams are established by polarized optical microscopy and analyzed with a formalism using mean field theories of Flory-Huggins and Maier-Saupe.

Keywords: Monomer; polymer; liquid crystal; phase diagram; optical microscopy; Flory-Huggins; Maier-Saupe

#### INTRODUCTION

Blends of linear polymers and low molecular weight liquid crystals (LCs) are the subject of a particular attention due to potential applications in display technologies, privacy windows, light shutters

and others<sup>[1-5]</sup>. Their ability to respond in a controlled fashion to an external excitation such as a laser pulse, an electric or a magnetic field, a pressure or a shear stress gives them a spectrum of applications that generate a great deal of research efforts in various laboratories around the world. These applications gather a synergy of interesting properties characterizing different constituents in the compound. The phase behavior of these systems is important to know for a better understanding of their performance in practical applications. Recently, systematic investigations of the phase properties of various mixtures involving different polymers and LCs<sup>[6-8]</sup> were reported. This work goes along the same lines and considers mixtures of low molecular weight monomers and LCs. An attempt is made to characterize the effects of the nature of molecular species on their miscibility. An example of a high molecular weight polymer and a LC system is considered to identify the loss of miscibility subsequent to an increase in the polymer mass. The present study allows us to gather the fundamental information on the miscibility of monomers and LCs leading to an indirect measure of the Flory-Huggins interaction parameter  $\chi$ . This is a fundamental parameter depending on the chemical nature and specific interactions of the molecular species of the mixture. The estimate of  $\chi$  is free from unknown effects related with the size and polymer architecture that are unavoidable in dealing with linear and crosslinked polymer networks. An example of a polymer/LC system is given to illustrate the increase of  $\chi$  with the polymer molecular weight. While monomers considered here have different functionalities (i.e. mono-, diand trifunctional monomers), since we are investigating the phase behavior of uncured systems, this functionality is not really relevent.

More important is the fact that two different LCs are considered. One is the eutectic mixture of four cyanobiphenyl-paraphenylenes known as E7 and the other is the single component 4-cyano-4'-n-pentyl-biphenyl or 5CB.

# THEORETICAL BACKGROUND

Experimental phase diagrams are analyzed using a theoretical formalism that combines the Flory-Huggins<sup>[9]</sup> theory of isotropic mixing and the Maier-Saupe<sup>[10,11]</sup> theory of nematic order. The starting point is the free energy  $f=f^{(i)}+f^{(n)}$  where  $f^{(i)}$  is the Flory-Huggins free energy and  $f^{(n)}$  is the Maier-Saupe free energy

$$\frac{f^{(i)}}{k_{\rm B}T} = \frac{\varphi_1}{N_1} \ln \varphi_1 + \frac{\varphi_2}{N_2} \ln \varphi_2 + \chi \varphi_1 \varphi_2 \tag{1}$$

and

$$\frac{f^{(n)}}{k_{\rm B}T} = \frac{\varphi_1}{N_1} \left[ -\ln Z + \frac{\nu \varphi_1 s^2}{2} \right]$$
 (2)

where  $k_BT$  is the thermal energy,  $\varphi_1=1-\varphi_2$  the volume fraction of LC with one repeat unit  $(N_1=1)$  and  $N_2$  is the number of repeat units of the second component, Z is the nematic partition function,  $v=4.54T_{\rm Nl}/T$ ,  $T_{\rm Nl}$  being the nematic-isotropic transition temperature of the LC, s is the nematic order parameter. Both quantities s and Z depend on temperature and composition while  $\chi$  is function of temperature. The binodal is calculated following the standard procedure [6-8,12,13] of equating the chemical potential of both constituents 1 and 2 in coexisting phases ( $\alpha$ ) and ( $\beta$ )  $\Delta \mu_1^{(\alpha)} = \Delta \mu_1^{(\beta)}$  and  $\Delta \mu_2^{(\alpha)} = \Delta \mu_2^{(\beta)}$  with  $\Delta \mu_1 = (\delta \Delta F/\delta n_1)_T$ ,  $n_2$ ,  $\Delta F$  being the total free energy of the blend,  $n_1$  and  $n_2$  are the numbers of molecules 1 and 2. A similar definition holds for  $\Delta \mu_2$  and the quantities

in subscript remain fixed when performing derivatives. Resolution of these sets of equations leads to the coexistence curves represented by continuous lines in the figures below.

### **EXPERIMENTAL PART**

### Materials

Propoxylated glyceroltriacrylate (GPTA) and tripropylene glyceroldiacrylate (TPGDA) as monomers were obtained from Cray Valley (France). The monomer 2-ethylhexylacrylate (2-EHA) was supplied from Aldrich (France). The LC 5CB and E7 were purchased from Merck Encolab GmbH (Germany). 5CB can be characterized by the following characteristic transition temperatures:  $T_{\rm KN}$ =23°C, and  $T_{\rm Ni}$ =35.3°C. [14] E7 exhibits a single nematic-isotropic transition temperature at  $T_{\rm Ni}$ =61°C.

## Sample preparation

x weight-percent (wt%) of LC (x=10, 20, ..., 90) and (100-x) wt% of the monomer were mixed together at room temperature for several hours. Samples for optical microscopy were prepared by sandwiching a drop of the mixture between two round glass slides.

The UV-polymerization was performed at room temperature under nitrogen atmosphere using a Seiko-UV 1 Unit. The polymerization of 2-EHA was induced by 2wt% (with respect to 2-EHA) of Darocur 1173 (Ciba, France) applying an UV intensity of  $17.5 \text{mW/cm}^2$  at  $\lambda = 365 \text{nm}$ , and an irradiation time of 3min.

#### POM measurements

The samples prepared as mentioned earlier were submitted to a heating

rate of 2°C/min from room temperature to 15 degrees above the transition temperature leading to the isotropic phase. Then samples were left approximately 5min in the isotropic state. The samples corresponding to approximately 30wt% LMWLC or higher were then cooled to room temperature at a rate of -2°C/min. The same rate was used for samples with lower concentration of LMWLC but cooling was performed to lower temperatures. This procedure was followed after 5min by a heating ramp at a rate of 2°C/min. Transition temperatures were recorded during this heating ramp.

#### RESULTS AND DISCUSSION

Figure 1 collects the phase diagrams of three selected monomer/E7 mixtures obtained under similar conditions in the  $(T, \varphi_1)$  coordinate system. The symbols represent POM data recorded following the procedure described in the experimental section. Solid lines represent the theoretical binodals for different monomers. The nematic+isotropic/ isotropic (N+I)/(I) transition temperature  $(T_{(N+I)/(I)})$  decreases sharply upon adding monomer to the LC E7. This is found in the range of LC weight fraction  $\varphi_1$  between 1 to 0.55. The depression of  $T_{(N+1)/(1)}$  follows a similar trend for the three monomers. Below  $\varphi_1=0.55$ , the transition temperature decreases more or less rapidly depending upon the monomer. 2-EHA shows the highest miscibility with E7 since  $T_{(N+1)(1)}$ continues to decrease rapidly for  $\varphi_1$  below 0.55 while the other two systems exhibit a slower decrease. The GPTA-TPGDA(1:1) /E7 mixture shows the lowest miscibility with E7. As an illustration, when  $\varphi_1$  goes from 1 to 0.55,  $T_{(N+D/I)}$  drops sharply from 61°C to less than 10°C but when  $\varphi_1$  varies from 0.55 to 0.3, this temperature remains

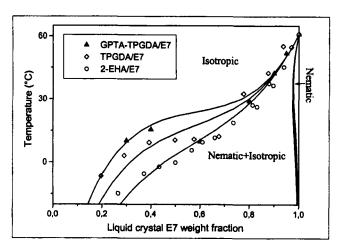


FIGURE 1 Phase diagrams of monomer/E7 systems. The symbols represent POM data for 2-EHA, TPGDA, and TPGDA-GPTA (1:1). The solid lines are the calculated binodals using  $N_1$ =1,  $N_2$ =2,  $T_{\rm Ni}$ =61°C and 2-EHA  $\chi$ =-0.4+400/T; TPGDA  $\chi$ =-0.4+468/T; TPGDA-GPTA  $\chi$ =-0.4+518/T

essentially constant for GPTA-TPGDA/E7 system.

Figure 2 shows the phase diagrams of mixtures of the same monomers with 5CB. Unlike Figure 1, data for the three systems are different in the whole frame  $(T,\varphi_1)$ . Consistent with the systems involving E7, depression of  $T_{(N+I)/(I)}$  is more pronounced for 2-EHA/5CB than other mixtures. The general tendencies for the high miscibility of 2-EHA in LC and the largest gap in the system containing GPTA are consistent with Figure 1. The solid, dashed and dotted lines in Figure 2 represent the calculated curves using  $\chi(T)=A+B/T$  where A and B are fit parameters. From the ratio of molecular weights of the monomers and LCs considered, one expects  $N_2$  to be either 1 or 2. The

choice of  $N_2$  is dictated by the best fit between experimental data and theoretical curves. It should be pointed out that 5CB presents a crystalline/nematic transition at 23°C which complicates the phase behavior. The emergence of such a crystalline phase depends on the thermal treatment prior to the POM observations. If the system is kept

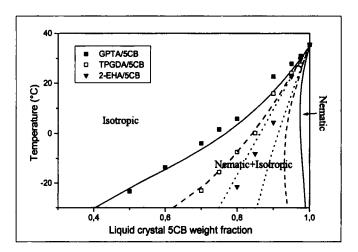


FIGURE 2 The same as Figure 1 for mixtures with 5CB. The calculated curves are obtained using  $N_1$ =1 and  $T_{NI}$ =35.3°C and 2-EHA  $N_2$ =1,  $\chi$ = -2.34+277/T; GPTA  $N_2$ =2,  $\chi$ =-0.596+392/T; TPGDA  $N_2$ =1,  $\chi$ =-0.63+464/T

long enough at low temperatures and the crystallization takes place, then melting of the crystalline phase may be quite slow depending on the viscosity and interaction parameter  $\chi$ . The choice of thermal treatment is made here to avoid crystallization. To see how the diagrams are modified for high molecular weight polymers, Figure 3 shows the results of Poly(2-ethyl-hexylacrylate) (PEHA)/E7 and 2-EHA/E7 systems<sup>[15]</sup>. The solubility of the polymerized system in E7 at

30°C is 20wt% and if this volume fraction of LC is exceeded, the system separates into a polymer rich isotropic phase and a pure E7

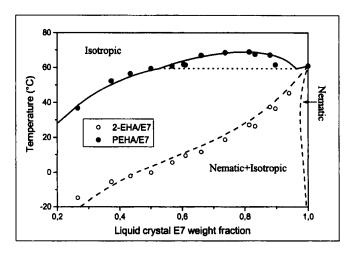


FIGURE 3 Phase diagram of 2-EHA/E7 (lower diagram) and PEHA/E7 (upper diagram) mixtures. The symbols are POM data. The solid lines represent the calculated curves using,  $N_1$ =1,  $T_{\rm NI}$ =61°C and a) 2-EHA/E7  $N_2$ =2,  $\chi$ =-0.4+400/T, b) PEHA/E7  $N_2$ =16,  $\chi$ =-2.49+1123/T

nematic phase. In the monomeric 2-EHA/E7 system, the miscibility limit in E7 at the same temperature exceeds 90wt-% LC. Therefore, a significant loss of miscibility results from the UV- polymerization process.

#### CONCLUSIONS

The phase diagram of uncured monomer/LC systems depends crucially upon the type of monomer and LC under consideration. The transition temperature from (N+I) to (I) decreases sharply upon adding a small amount of monomer to the LC. In the case of E7, the  $T_{(N+I)(I)}$  depression

is sensitive to the nature of monomer only after a certain concentration while for 5CB, this depression is significant after a trace amount of monomer is added to the LC.

#### Acknowledgement

This work has been accomplished during a stay of F.B. at the "Université du Littoral - Côte d'Opale" of Dunkerque (France) as a guest professor. The authors gratefully acknowledge the support of the CNRS, the EU programme FEDER, the Région Nord-Pas de Calais, and the Ministère de l'Enseignement Supérieur et de la Recherche.

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